

Date: Wednesday, 21/01/2009 7:37:43 AM
 User: Melanie Fauteux

Process Sheet

| | | | | |
|------------------------------------|--|---------------------------|------------------------------------|--------------------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | INNER TUBE GUIDE, BLADE POSITIONER | |
| Job Number : | 44973 | | | |
| Estimate Number : | 13437 | | | |
| P.O. Number : | | Part Number : | PB6743001287 | |
| This Issue : | 21/01/2009 | S.O. No. : | | |
| Prsht Rev. : | NC | Drawing Number : | B6743001 P.36 | |
| First Issue : | / / | Project Number : | N/A | |
| Previous Run : | 41500 | Drawing Revision : | B1 | |
| | Type : | Material : | | |
| | SMALL /MED FAB | Due Date : | 27/01/2009 | Qty: 10 Um: Each |
| Written By : | | | | |
| Checked & Approved By : | MF 09-01-21 | | | |
| Comment : | Est Rev:A 08-06-26 new issue DD verified by:ec | | | |

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1125W058

6061T6 RD TUBE 1.125 x .058w



Comment: Qty.: 0.1749 f(s)/Unit Total : 1.7493 f(s)

6061T6 TUBE

batch: M17932

SAD 09-01-28

(10)

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

SAD 09-01-28

(10)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 09-01-28

(10)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST439A

SAD 09-01-28

(10)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/29

Job Completion



MF 09-01-28

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

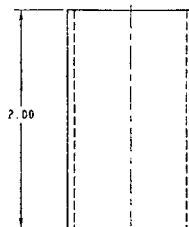
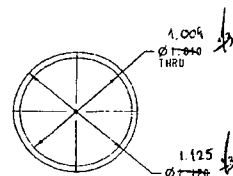
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

RELEASED
JUL 26 1960

EL6473 m



①
JCM

-287 INNER TUBE GUIDE, BLADE POSITIONER

MATL: 6061-T6, QQ-A-286/F8
SCALE 2.000

1.125 OD x 0.056 WALL

PREMIER AVIATION, INC.
200 Aviation Parkway, Grand Prairie, Texas 75048

| | | |
|----------------|----------------|----------------|
| DATE: 08/01/80 | DATE: 08/01/80 | DATE: 08/01/80 |
| DISUVR | B67-43001 | 8/ |
| DATE: 08/01/80 | DATE: 08/01/80 | DATE: 08/01/80 |

ORIGINAL